RESENE URACRYL 400 SERIES HARDENER

Resene Paints (Australia) Limited

Version No: **1.1**
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **14/09/2022**
Print Date: **14/09/2022**
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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	RESENE URACRYL 400 SERIES HARDENER
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	9518

Details of the manufacturer or supplier of the safety data sheet

Registered company name	**Resene Paints (Australia) Limited**	**RESENE PAINTS AUSTRALIA**
Address	7 Production Avenue, Molendinar Queensland 4214 Australia	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600	+61 7 55126600
Fax	+61 7 55126697	+61 7 55126697
Website	www.resene.com.au	Not Available
Email	Not Available	Not Available

Emergency telephone number

Association / Organisation	**AUSTRALIAN POISONS CENTRE**	**RESENE PAINTS AUSTRALIA**	**CHEMWATCH EMERGENCY RESPONSE**
Emergency telephone numbers	**131126**	**131126**	**+61 1800 951 288**
Other emergency telephone numbers	**Not Available**	**Not Available**	**+61 3 9573 3188**

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquids Category 3, Serious Eye Damage/Eye Irritation Category 2A, Sensitisation (Respiratory) Category 1, Acute Toxicity (Inhalation) Category 4, Sensitisation (Skin) Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 3, Hazardous to the Aquatic Environment Acute Hazard Category 2
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H332	Harmful if inhaled.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

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H401	Toxic to aquatic life.
AUH019	May form explosive peroxides.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P261	Avoid breathing mist/vapours/spray.
P271	Use only a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-95-6	1-10	naphtha petroleum, light aromatic solvent
108-65-6	1-10	propylene glycol monomethyl ether acetate, alpha-isomer
763-69-9	1-10	ethyl-3-ethoxypropionate
28182-81-2	40-70	hexamethylene diisocyanate polymer
822-06-0	0.1-1	hexamethylene diisocyanate
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

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Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	If aerosols, fumes or combustion products are inhaled, remove affected person from contaminated area. Keep at rest until recovered. If symptoms develop seek medical attention.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically

SECTION 5 Firefighting measures

Extinguishing media

▸ Alcohol stable foam.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard.
Fire/Explosion Hazard	▸ Liquid and vapour are flammable. Combustion products include: carbon dioxide (CO_2) carbon monoxide (CO) isocyanates hydrogen cyanide and minor amounts of nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material.
HAZCHEM	•3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Remove all ignition sources. Contain spill with inert non- combustible absorbent then place in suitable, labelled container for waste disposal. Wipe up. Clean area with large quantity of water to complete clean- up.
Major Spills	Remove all ignition sources. Clear area of personnel and move upwind. Wear appropriate personnel protective equipment and clothing to prevent exposure. Avoid breathing in mists or vapours and skin or eyes contact. Extinguish or remove all sources of ignition and stop leak if safe to do so. Increase ventilation. Evacuate all unprotected personnel. If possible, contain the spill. Place inert absorbent, non- combustible material onto spillage. Use clean non- sparking tools to collect the material and place into suitable labelled containers for subsequent recycling or disposal. Dispose of waste according to the applicable local and national regulations. If contamination of sewers or waterways occurs inform the local water and waste management authority. For isocyanate spills of less than 40 litres (2 m2): ▸ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▸ Avoid contamination with water, alkalies and detergent solutions.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.

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	▸ Containers, even those that have been emptied, may contain explosive vapours. The tendency of many ethers to form explosive peroxides is well documented. The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. ▸ Electrostatic discharge may be generated during pumping - this may result in fire. ▸ Avoid all personal contact, including inhalation. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin
Other information	Consider storage under inert gas. ▸ Store in original containers in approved flammable liquid storage area. for commercial quantities of isocyanates: · Isocyanates should be stored in adequately bunded areas.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Packing as supplied by manufacturer. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type.
Storage incompatibility	Strong oxidisers · Avoid reaction with water, alcohols and detergent solutions. ▸ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	hexamethylene diisocyanate polymer	Isocyanates, all (as-NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
Australia Exposure Standards	hexamethylene diisocyanate	Hexamethylene diisocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
naphtha petroleum, light aromatic solvent	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available	Not Available
ethyl-3-ethoxypropionate	1.6 ppm	18 ppm	110 ppm
hexamethylene diisocyanate polymer	7.8 mg/m3	86 mg/m3	510 mg/m3
hexamethylene diisocyanate	0.018 ppm	0.2 ppm	3 ppm

Ingredient	Original IDLH	Revised IDLH
naphtha petroleum, light aromatic solvent	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
ethyl-3-ethoxypropionate	Not Available	Not Available
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
naphtha petroleum, light aromatic solvent	E	≤ 0.1 ppm
ethyl-3-ethoxypropionate	E	≤ 0.1 ppm
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

MATERIAL DATA

for isocyanates:
Some jurisdictions require that health surveillance be conducted on occupationally exposed workers.
These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits.
for propylene glycol monomethyl ether acetate (PGMEA)
Saturated vapour concentration: 4868 ppm at 20 C.
For trimethyl benzene as mixed isomers (of unstated proportions)
Odour Threshold Value: 2.4 ppm (detection)
Use care in interpreting effects as a single isomer or other isomer mix.

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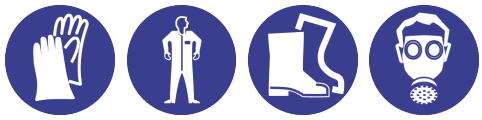
Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.
for 1,6-hexamethylene diisocyanate (HDI):
The toxicological action of HDI is similar to that of toluene diisocyanate and and the TLV-TWA is analogous.
NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7).

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. ▸ All processes in which isocyanates are used should be enclosed wherever possible.
Personal protection	
Eye and face protection	▸ Safety glasses with side shields.
Skin protection	See Hand protection below
Hands/feet protection	**NOTE:** ▸ The material may produce skin sensitisation in predisposed individuals. For esters: ▸ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. ▸ Do NOT wear natural rubber (latex gloves). ▸ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▸ **DO NOT** use skin cream unless necessary and then use only minimum amount.
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. ▸ Overalls. ▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

Respiratory protection

Type A Filter of sufficient capacity.

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:
Full face respirator with supplied air.

- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Moisture sensitive. Clear colourless liquid with characteristic odour

Physical state	Liquid	**Relative density (Water = 1)**	1.07
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	150	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	46	**Taste**	Not Available

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Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	33
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (Not Available%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	355

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	This product is stable and non-reactive under normal conditions of use, storage, and transport.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Inhalation of vapours may cause drowsiness and dizziness. The main effects of simple aliphatic esters are narcosis and irritation and anaesthesia at higher concentrations. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. A significant number of individuals exposed to mixed trimethylbenzenes complained of nervousness, tension, anxiety and asthmatic bronchitis. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. The main effects of simple aliphatic esters are narcosis and irritation and anaesthesia at higher concentrations.
Skin Contact	The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Repeated application of commercial grade PGMEA to the skin of rabbits for 2-weeks caused slight redness and very slight exfoliation. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.
Eye	Undiluted propylene glycol monomethyl ether acetate (PGMEA) causes moderate discomfort, slight conjunctival redness and slight corneal injury in rabbits Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.
Chronic	Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Studies with some glycol ethers (principally the monoethylene glycols) and their esters indicate reproductive changes, testicular atrophy, infertility and kidney function changes. Polyisocyanates still contain small amounts of monomeric isocyanate (typically <0.5 parts per weight) and both – the polyisocyanate and the monomer - have toxicological importance. Repeated exposure to higher concentrations of propylene glycol monomethyl ether acetate (PGMEA) (1000 ppm and above) causes mild liver and kidney damage in animals. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. A 90-day inhalation study in rats with polymeric MDI (6 hours/day, 5 days/week) produced moderate to severe hyperplastic inflammatory lesions in the nasal cavities and lungs at levels of 8 mg/m3 or greater. Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema. **CONTAINS** free organic isocyanate.

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RESENE URACRYL 400 SERIES HARDENER	**TOXICITY** / **IRRITATION** Not Available / Not Available
naphtha petroleum, light aromatic solvent	**TOXICITY** / **IRRITATION** Dermal (rabbit) LD50: >1900 mg/kg[1] / Eye: no adverse effect observed (not irritating)[1] Inhalation(Rat) LC50; >4.42 mg/L4h[1] / Skin: adverse effect observed (irritating)[1] Oral (Rat) LD50; >4500 mg/kg[1] /
propylene glycol monomethyl ether acetate, alpha-isomer	**TOXICITY** / **IRRITATION** dermal (rat) LD50: >2000 mg/kg[1] / Eye: no adverse effect observed (not irritating)[1] Oral (Rat) LD50; 3739 mg/kg[2] / Skin: no adverse effect observed (not irritating)[1]
ethyl-3-ethoxypropionate	**TOXICITY** / **IRRITATION** Dermal (rabbit) LD50: 4076 mg/kg[2] / Eye (rabbit): 500mg/24h - mild Inhalation(Rat) LC50; 1250 ppm4h[2] / Skin (rabbit):10 mg/24h open mild Oral (Rat) LD50; ~3200-5000 mg/kg[2] /
hexamethylene diisocyanate polymer	**TOXICITY** / **IRRITATION** Dermal (rabbit) LD50: >2000 mg/kg[1] / Skin (rabbit): 500 mg - moderate Inhalation(Rat) LC50; 0.052-0.5 mg/L4h[1] / Oral (Rat) LD50; >2000 mg/kg[1] /
hexamethylene diisocyanate	**TOXICITY** / **IRRITATION** Dermal (rabbit) LD50: 593 mg/kg[2] / Eye: adverse effect observed (irritating)[1] Inhalation(Rat) LC50; 0.06 mg/L4h[2] / Skin: adverse effect observed (corrosive)[1] Oral (Mouse) LD50; 350 mg/kg[2] / Skin: adverse effect observed (irritating)[1]
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

RESENE URACRYL 400 SERIES HARDENER	Data demonstrate that during inhalation exposure,aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Generally,linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body.
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	For C9 aromatics (typically trimethylbenzenes - TMBs) Acute Toxicity Acute toxicity studies (oral, dermal and inhalation routes of exposure) have been conducted in rats using various solvent products containing predominantly mixed C9 aromatic hydrocarbons (CAS RN 64742-95-6). * [Devoe] .
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. *Shin-Etsu SDS
ETHYL-3-ETHOXYPROPIONATE	* Union Carbide ** Endura Manufacturing
HEXAMETHYLENE DIISOCYANATE POLYMER	* Bayer SDS ** Ardex SDS The material may produce moderate eye irritation leading to inflammation.
HEXAMETHYLENE DIISOCYANATE	for diisocyanates: In general, there appears to be little or no difference between aromatic and aliphatic diisocyanates as toxicants. for 1,6-hexamethylene diisocyanate: Exposures to HDI are often associated with exposures to its prepolymers, especially to a trimeric biuretic prepolymer of HDI (HDI-BT), which is widely used as a hardener in automobile and airplane paints, and which typically contains 0.5-1% unreacted HDI.
RESENE URACRYL 400 SERIES HARDENER & HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. The following information refers to contact allergens as a group and may not be specific to this product. Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema.
RESENE URACRYL 400 SERIES HARDENER & NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after oral, inhalation, or dermal exposure.

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RESENE URACRYL 400 SERIES HARDENER & PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer.
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT & HEXAMETHYLENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends.
ETHYL-3-ETHOXYPROPIONATE & HEXAMETHYLENE DIISOCYANATE POLYMER	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).
HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	No significant acute toxicological data identified in literature search.

Acute Toxicity	✔	**Carcinogenicity**	✘
Skin Irritation/Corrosion	✘	**Reproductivity**	✘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✘
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	✘
Mutagenicity	✘	**Aspiration Hazard**	✘

Legend: ✘ *– Data either not available or does not fill the criteria for classification*
✔ *– Data available to make classification*

Toxicity

RESENE URACRYL 400 SERIES HARDENER

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

naphtha petroleum, light aromatic solvent

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	96h	Algae or other aquatic plants	64mg/l	2
NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
EC50	72h	Algae or other aquatic plants	19mg/l	1
EC50	48h	Crustacea	6.14mg/l	1

propylene glycol monomethyl ether acetate, alpha-isomer

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>1000mg/l	2
EC50	48h	Crustacea	373mg/l	2
NOEC(ECx)	336h	Fish	47.5mg/l	2
LC50	96h	Fish	100mg/l	1
EC50	96h	Algae or other aquatic plants	>1000mg/l	2

ethyl-3-ethoxypropionate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	48h	Crustacea	970mg/l	1
EC50	72h	Algae or other aquatic plants	>114.86mg/l	2
EC50	48h	Crustacea	970mg/l	1
LC50	96h	Fish	45.3mg/l	2

hexamethylene diisocyanate polymer

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>1000mg/l	Not Available
EC50	48h	Crustacea	>100mg/l	Not Available
EC50(ECx)	48h	Crustacea	>100mg/l	Not Available
LC50	96h	Fish	>100mg/l	Not Available

hexamethylene diisocyanate

Endpoint	Test Duration (hr)	Species	Value	Source
EC0(ECx)	24h	Crustacea	<0.33mg/l	1
EC50	72h	Algae or other aquatic plants	>77.4mg/l	2
LC50	96h	Fish	22mg/l	1

Continued...

Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark.
When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water.
For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB.
For 1,2,4 - Trimethylbenzene:
Half-life (hr) air: 0.48-16;
Half-life (hr) H2O surface water: 0.24 -672;
Half-life (hr) H2O ground: 336-1344;
Half-life (hr) soil: 168-672;
Henry's Pa m3 /mol: 385 -627;
Bioaccumulation: not significant.
For Aromatic Substances Series:
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
for polyisocyanates:
Polyisocyanates are not readily biodegradable.
For C9 aromatics (typically trimethylbenzene - TMBs)
Chemicals in this category possess properties indicating a hazard for the environment (acute toxicity for fish, invertebrates, and algae from 1 to 10 mg/L).
Hydrolysis would represents the primary fate mechanism for the majority of the commercial isocyanate monomers, but, is tempered somewhat by the lack of water solubility.
For Glycol Ethers:
Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
ethyl-3-ethoxypropionate	LOW	LOW
hexamethylene diisocyanate polymer	HIGH	HIGH
hexamethylene diisocyanate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
ethyl-3-ethoxypropionate	LOW (LogKOW = 1.0809)
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)

Mobility in soil

Ingredient	Mobility
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
ethyl-3-ethoxypropionate	LOW (KOC = 10)
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)
hexamethylene diisocyanate	LOW (KOC = 5864)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ Recycle wherever possible.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	•3Y

Continued...

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class: 3 Subrisk: Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: 163 223 367 Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: A3 A72 A192 Cargo Only Packing Instructions: 366 Cargo Only Maximum Qty / Pack: 220 L Passenger and Cargo Packing Instructions: 355 Passenger and Cargo Maximum Qty / Pack: 60 L Passenger and Cargo Limited Quantity Packing Instructions: Y344 Passenger and Cargo Limited Maximum Qty / Pack: 10 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	EMS Number: F-E, S-E Special provisions: 163 223 367 955 Limited Quantities: 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
naphtha petroleum, light aromatic solvent	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
ethyl-3-ethoxypropionate	Not Available
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
naphtha petroleum, light aromatic solvent	Not Available

Continued...

Product name	Ship Type
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available
ethyl-3-ethoxypropionate	Not Available
hexamethylene diisocyanate polymer	Not Available
hexamethylene diisocyanate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

naphtha petroleum, light aromatic solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

propylene glycol monomethyl ether acetate, alpha-isomer is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

ethyl-3-ethoxypropionate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

hexamethylene diisocyanate polymer is found on the following regulatory lists

Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)

hexamethylene diisocyanate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (naphtha petroleum, light aromatic solvent; propylene glycol monomethyl ether acetate, alpha-isomer; ethyl-3-ethoxypropionate; hexamethylene diisocyanate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (hexamethylene diisocyanate polymer)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (hexamethylene diisocyanate polymer)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	14/09/2022
Initial Date	10/04/2019

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。

Continued...

IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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end of SDS