

Resene product labels are updated from time to time. This label is provided as a guide for this product and may differ from the label on the container you purchase.
Please discuss your project with your local Resene ColorShop team or reseller to ensure you have the right products to give you the best quality finish for your specific project.

net contents 800 mL

Must be mixed with the appropriate base. Makes 4 litres when mixed with 3.2 litres of Resene Armourcote 221 Base. LL4430001H 7-24

SAFETY PRECAUTIONS

Read label before use. Keep out of reach of children. Harmful if inhaled. Harmful if swallowed. Harmful in contact with the skin. Causes severe skin burns and eye damage. May cause damage to organs. Harmful to aquatic life with long lasting effects. Harmful to terrestrial vertebrates.

PRECAUTIONS

DO NOT BREATHE DUST, FUMES, GAS, MISTS, VAPOURS, SPRAYS. DO NOT EAT, DRINK OR SMOKE WHEN USING THIS PRODUCT.

Store in original or correctly labelled container, tightly closed, in a well-ventilated area indoors, away from foodstuffs, at an ambient temperature and avoid freezing conditions. Store locked up. Use in a well-ventilated area. Wear protective gloves and clothing, eye and face protection. Ground or bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and intrinsically safe equipment. Use only non-sparking tools. Avoid release to the environment.

FIRST AID

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTRE, doctor or physician if you feel unwell.

IF ON SKIN (or hair): Remove all contaminated clothing immediately and wash before reuse. Rinse skin with water.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so. Continue rinsing. If eye irritation persists get medical advice or attention.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

If exposed or concerned get medical advice or attention.

Further information can be obtained from
AUST: POISONS INFORMATION CENTRE 131 126
or call Resene 1800 738 383.

NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)
or call Resene 0800 737 363.

CONTAINS: 2,4,6-Tris[(Dimethylamino)Methyl]Phenol 10-100 g/L, 1,2,4-Trimethyl Benzene 10-100 g/L, Xylene 10-200 g/L, Triethylenetetramine 10-100 g/L.

For use as a decorative/protective coating.

For full technical instructions see Data Sheet RA36.

SPILLS: Eliminate all sources of ignition. Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.

CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner. See resene.com/cleanup for cleaning instructions.

FIRE: Blanket flames with dry chemical, carbon dioxide or foam.

DANGER
KEEP OUT OF REACH OF CHILDREN

Resene

Armourcote 221

BRUSHING HARDENER

Engineered Coating Systems



Resene Armourcote 221 combines the performance properties of a quality inhibitive epoxy primer with the convenience of brush or roller application. Use it for priming both ferrous and non-ferrous metals for new or maintenance work that is being finished with brushing two component polyurethanes, such as Resene Uracryl 400 Series topcoats.

General

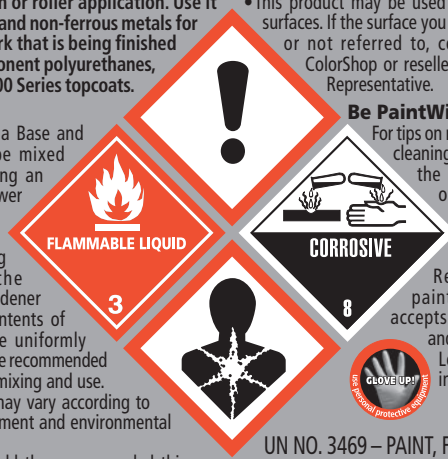
This product comprises a Base and Hardener, which must be mixed in the required ratio using an air or explosion-proof power mixer before application. Mix each component separately before blending them together. Add the total contents of the Hardener container to the total contents of the Base container. Once uniformly mixed, allow to stand for the recommended induction time prior to re-mixing and use.

- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required add the recommended thinner after the components have been blended and thoroughly re-mix using the power mixer.
- Ensure the correct wet film thickness is applied to achieve the desired dry film thickness. Allow for any thinner added.
- Using the wrong thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- Ensure that the mixed product is used within the stated pot life. The pot life of the mixed product is given for a specific temperature. Higher temperatures will reduce the pot life, conversely lower temperatures will increase it.
- The temperature of the substrate should be 3°C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.

- Following appropriate preparation, all surfaces must be dry and clean prior to painting.
- This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound or not referred to, contact your local Resene ColorShop or reseller for your nearest Technical Representative.

Be PaintWise

For tips on responsible disposal of paint, cleaning equipment and minimising the impact of your decorating on the environment see the Resene website. Do not discharge any paint into the environment. Resene PaintWise (NZ) or paintback.com.au (Australia) accepts residual unwanted paint and packaging. Or contact your Local Authority for disposal information. Please recycle.



UN NO. 3469 – PAINT, FLAMMABLE, CORROSIVE

FLAMMABLE LIQUID AND VAPOUR
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.



Armourcote 221 Hardener SDS



Armourcote 221 TDS

In Australia: Resene Paints (Aust) Ltd
7 Production Ave, PO Box 918, Ashmore City, QLD 4214
Ph 1800 738 383 Visit resene.com.au

In New Zealand: Resene Paints Ltd
Vogel St, PO Box 38242, Wgtn Mail Centre, Lower Hutt 5045
Ph (04) 577 0500 Visit resene.co.nz

Quick check

Name: Resene Armourcote 221 Hardener.
Mixing ratio: 4 parts Base: 1 part Hardener (by volume).
Induction time: 5-15 minutes.
Pot life: 8 hours at 20°C. Increased temperatures will shorten pot life.
Dry time (minimum): 3½ hours at 20°C (touch). Drying is affected by low temperatures and high humidity.
Recoat time (minimum): 6 hours at 20°C. 11 hours at 10°C. Maximum: varies with environmental conditions and topcoat used. Consult Resene Technical Services.
Thinning and clean up: Resene Thinner No.8.
Warning: Drying times of alkyd finishes such as Resene Super Gloss (see Data Sheet D32) and Resene Mica Bond (see Data Sheet RA71) may be extended when applied directly to Resene Armourcote 221.
Epoxies and polyaminoamides have been known to cause dermatitis. Take precautions to avoid skin contact.

Enjoy the Resene Promise of quality on premium paints. See your Resene ColorShop or the Resene website for a copy. Read the appropriate Product Data Sheet and Safety Data Sheet before use.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. Resene products are designed to be used as a system for optimal results. Substitution may cause substandard results or system failure. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.